



Solid Carbide Chucking Reamers

Solid Carbide Chucking Reamers with Steel Shanks Standard Length

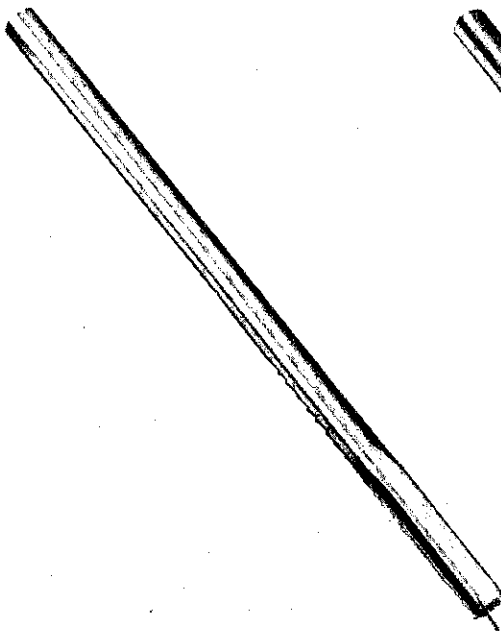
- Straight Shank – Right Hand Cutting
- Right Hand Spiral & Left Hand Spiral Available on Request
- Tolerances: Reamer diameters: up to and including .255 +.0001 +.0004
.2551 to .760 inclusive: +.0001 +.0005
- To Order – Specify style flutes and Reamer Diameter.
- Specials, metrics, number and letter size reamers available upon request.

Fractional Size			
Reamer Dia.	Flute Length	Overall Length	No. of Flutes
*1/8"	7/8"	3-1/2"	4
*5/32"	1"	4"	4
*3/16"	1-1/8"	4-1/2"	4
7/32"	1-1/4"	5"	4
1/4"	1-1/4"	6"	4
9/32"	1-3/8"	6"	6
5/16"	1-3/8"	6"	6
11/32"	1-1/2"	6"	6
3/8"	1-1/2"	7"	6
13/32"	1-5/8"	7"	6
7/16"	1-5/8"	7"	6
15/32"	1-3/4"	8"	6
1/2"	1-3/4"	8"	6
9/16"	1-7/8"	8"	6
5/8"	1-7/8"	9"	6
11/16"	2"	9"	6
3/4"	2"	9-1/2"	6

Decimal Size			
Reamer Dia.	Flute Length	Overall Length	No. of Flutes
*.1151 - .1300	7/8"	3-1/2"	4
*.1301 - .1450	7/8"	3-1/2"	4
*.1451 - .1600	1"	4"	4
*.1601 - .1750	1"	4"	4
.1751 - .1950	1-1/8"	4-1/2"	4
.1951 - .2250	1-1/4"	5"	4
.2251 - .2550	1-1/4"	6"	4
.2551 - .2850	1-3/8"	6"	6
.2851 - .3200	1-3/8"	6"	6
.3201 - .3500	1-1/2"	6"	6
.3501 - .3850	1-1/2"	7"	6
.3851 - .4450	1-5/8"	7"	6
.4451 - .5100	1-3/4"	8"	6
.5101 - .5700	1-7/8"	8"	6
.5701 - .6350	1-7/8"	9"	6
.6351 - .6950	2"	9"	6
.6951 - .7600	2"	9-1/2"	6

• These items are solid carbide throughout.

Straight Flutes



Right Hand Spiral



Left Hand Spiral

