



# Solid Carbide Chucking Reamers

## Straight Shank —

### Right Hand Cutting

- Tolerances: Reamer diameters: up to and including .255 +.0001 +.0004 .2551 to .385 inclusive: +.0001 +.0005
- To Order – Specify style flutes and Reamer Diameter.
- Right Hand Spiral & Left Hand Spiral Available on Request.
- Specials, metrics, number and letter size reamers available upon request.

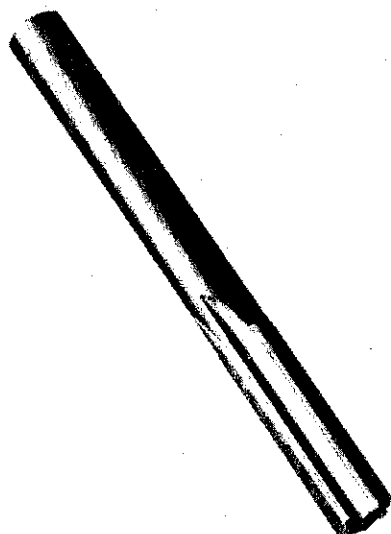
Fractional Size*			
Reamer Dia.	Flute Length	Overall Length	No. of Flutes
1/16"	3/8"	1-1/2"	4
5/64"	1/2"	1-3/4"	4
3/32"	1/2"	2"	4
7/64"	5/8"	2-1/4"	4
1/8"	5/8"	2-1/4"	4
9/64"	3/4"	2-1/2"	4
5/32"	3/4"	2-1/2"	4
11/64"	7/8"	2-3/4"	4
3/16"	7/8"	2-3/4"	4
13/64"	1"	3"	4
7/32"	1"	3"	4
15/64"	1"	3"	4
1/4"	1"	3"	4
17/64"	1-1/8"	3-1/4"	6
9/32"	1-1/8"	3-1/4"	6
19/64"	1-1/8"	3-1/4"	6
5/16"	1-1/8"	3-1/4"	6
21/64"	1-1/4"	3-1/2"	6
11/32"	1-1/4"	3-1/2"	6
23/64"	1-1/4"	3-1/2"	6
3/8"	1-1/4"	3-1/2"	6

\* O.G. Bell Company also has fractional sizes available from 1/16" to 5/8".

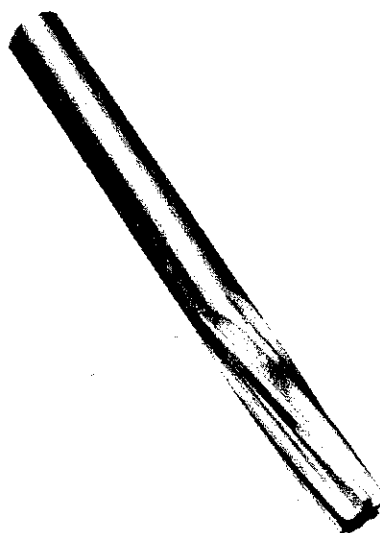
Decimal Size*			
Reamer Dia.	Flute Length	Overall Length	No. of Flutes
.0301 - .0400	3/8"	1-1/2"	4
.0401 - .0500	3/8"	1-1/2"	4
.0501 - .0650	3/8"	1-1/2"	4
.0651 - .0850	1/2"	2"	4
.0851 - .1000	5/8"	2-1/4"	4
.1001 - .1150	5/8"	2-1/4"	4
.1151 - .1300	5/8"	2-1/4"	4
.1301 - .1450	3/4"	2-1/2"	4
.1451 - .1600	3/4"	2-1/2"	4
.1601 - .1750	7/8"	2-3/4"	4
.1751 - .1950	7/8"	2-3/4"	4
.1951 - .2250	1"	3"	4
.2251 - .2550	1"	3"	4
.2551 - .2850	1-1/8"	3-3/4"	6
.2851 - .3200	1-1/8"	3-1/4"	6
.3201 - .3500	1-1/4"	3-1/2"	6
.3501 - .3850	1-1/4"	3-1/2"	6

\* O.G. Bell Company also has decimal sizes available from .0135 to .635

**Straight Flutes**



**Right Hand Spiral**



**Left Hand Spiral**

